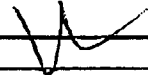


Date: Wednesday, 02/04/2008 3:08:53 PM  
User: Linda Lacelle

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 38327		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251923
This Issue	: 02/04/2008 S.O. No. :	Drawing Number	: D212-725-1 REV B
Print Rev.	: NC	Project Number	: N/A
First Issue	: 02/04/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 37823	Material	: N/A
Written By	: 	Due Date	: 09/04/2008 Qty: 1 U/m: Each
Checked & Approved By	:		
Comment	: Est Rev:A 08-03-11 New Issue DD verified by:LL		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6056 to Eagle Copters

"Assembly of D212-725-1-923 with Dart IPP D212-725-1-923"

Send a copy of this IPP

*CS 08/04/02* ①

2.0	D2127251923	Bracket Ass'y
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Bracket Ass'y

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

### EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-923	Bracket Ass'y	<u>4644630</u>
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Attach serviceable tags

### 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-923 sheet 41 of 44 Rev.

Material Certification / Proof of Traceability / Certificate of Conformity required

 Apr 30/08

Date: Wednesday, 02/04/2008 3:08:53 PM

User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 38327

Part Number: D2127251923

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*AS MAY 7/08*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QCS

INSPECT WORK TO CURRENT STEP



*MAY 07/08*

*AS*

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



*Not required -  
Parts delivered  
to A/C AS*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*MAY 7/08*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/05/08*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*W 08-08-08*

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 44630

Fabricate Brackets

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 BRACKET ASSY

### Squawk: 1.1

#### Discrepancy:

Fabricate Bracket p/n D212-725-1-123 as per Dart drawing D212-725-1 Rev. B

#### Resolution:

Fabricated Bracket p/n D212-725-1-123 as per Dart drawing D212-725-1 Rev. B made from .063 2024-T3 LT07-008039

1.1 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/7/2008

Item: 2 BRACKET ASSY

### Squawk: 2.1

#### Discrepancy:

Fabricate Bracket p/n D212-725-1-923 as per Dart drawing D212-725-1 Rev. B

#### Resolution:

Fabricated Bracket p/n D212-725-1-923 as per Dart drawing D212-725-1 Rev. B made from .035 304 SS -PO-001456

2.1 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

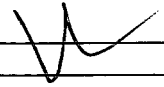
AMO 6-81 Signature: Colin Gould on 5/7/2008

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Date: Wednesday, 02/04/2008 3:08:53 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: 212 DETAIL PARTS
<b>Job Number</b>	: 38327		
<b>Estimate Number</b>	: 13228		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D2127251923
<b>This Issue</b>	: 02/04/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D212-725-1 REV B
<b>First Issue</b>	: 02/04/2008	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 37823	<b>Drawing Revision</b>	:
	<b>Type</b>	<b>Material</b>	: N/A
	: PURCHASED PARTS	<b>Due Date</b>	: 09/04/2008
<b>Written By</b>	: 	<b>Qty:</b>	1 Um: Each
<b>Checked &amp; Approved By</b>	:		
<b>Comment</b>	: Est Rev:A 08-03-11 New Issue DD verified by:LL		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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## Comment: PURCHASING

Issue P/O: 6056 to Eagle Copters

"Assembly of D212-725-1-923 with Dart IPP D212-725-1-923"

Send a copy of this IPP

0208/04/02 ①

2.0	D2127251923	Bracket Ass'y
-----	-------------	---------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Bracket Ass'y

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



## Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-923	Bracket Ass'y	_____

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-923 sheet 41 of 44 Rev.



Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Wednesday, 02/04/2008 3:08:53 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 38327

Part Number: D2127251923

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



8

7

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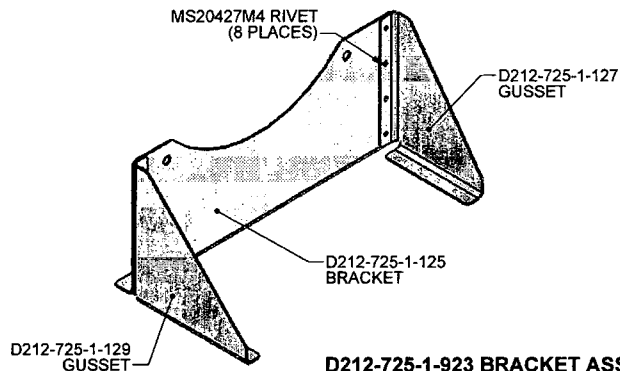
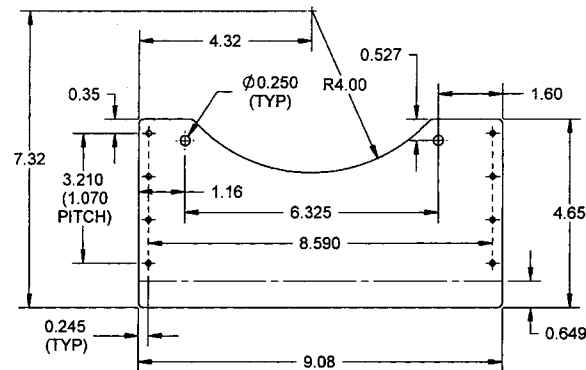
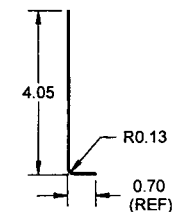
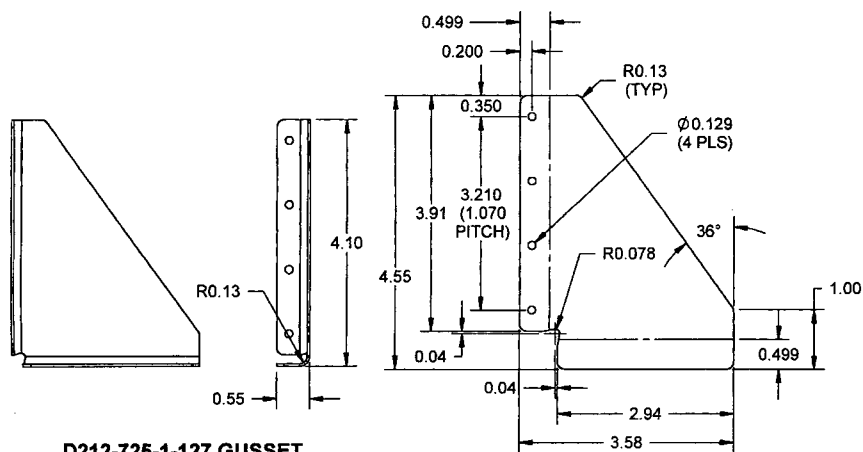
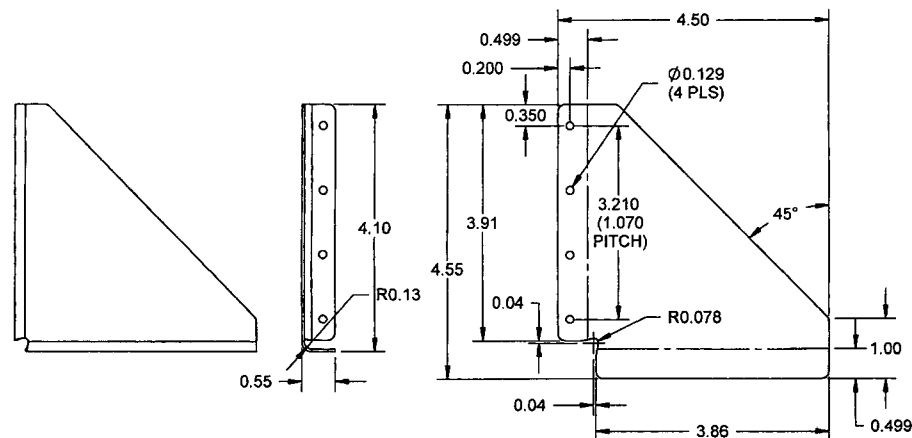
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1

**D212-725-1-923 BRACKET ASSEMBLY****D212-725-1-125F FLAT PATTERN****D212-725-1-125 BRACKET****D212-725-1-127 GUSSET****D212-725-1-127F FLAT PATTERN****D212-725-1-129 GUSSET****D212-725-1-129F FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 0.040 (19 GAUGE) THICK PER MIL-S-5019 (REF. DART SPEC. M304S19GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY ASSEMBLY WITH DART P/N D212-725-1-923 USING FINE POINT PERMANENT INK MARKER

W/D  
38327

B	07.05.11	ADDED D212-725-1-125/-127/-129/-923	
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED DS	APPROVED 	DRAWING NO. D212-725-1	REV. P SHEET 41 OF 44
DATE 07.05.11	TITLE 212S DETAIL PARTS		SCALE 1:2
COPYRIGHT © 2006 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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1

Process Sheet

Date: Wednesday, 02/04/2008 3:08:53 PM  
User: Linda Labelle

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 212 DETAIL PARTS  
Job Number : 38327  
Estimate Number : 13228  
P.O. Number :  
This Issue : 02/04/2008 S.O. No. :  
Print Rev. : NC Part Number : D2127251923  
First Issue : 02/04/2008 Type : PURCHASED PARTS Drawing Number : D212-725-1 REV B  
Previous Run : 37823 Drawing Revision :  
Material : N/A  
Due Date : 09/04/2008 Qty: 1 Um: Each  
Written By :  
Checked & Approved By :  
Comment : Est Rev:A 08-03-11 New Issue DD verified by:LL

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 6056 to Eagle Copters

\*Assembly of D212-725-1-923 with Dart IPP D212-725-1-923\*

Send a copy of this IPP

02/08/04/02 ①

2.0 D2127251923 Bracket Ass'y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Bracket Ass'y

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-923 Bracket Ass'y 4644630

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-923 sheet 41 of 44 Rev.

Material Certification / Proof of Traceability / Certificate of Conformity required

*[Signature]* Apr 30/08

Work Order Number: 44630      Fabricate Brackets

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1      BRACKET ASSY

**Squawk: 1.1**

Discrepancy:

Fabricate Bracket p/n D212-725-1-123 as per Dart drawing  
D212-725-1 Rev. B

Resolution:

Fabricated Bracket p/n D212-725-1-123 as per Dart drawing  
D212-725-1 Rev. B made from .063 2024-T3 LT07-008039

1.1 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81      Signature: Colin Gould on 5/7/2008

Item: 2      BRACKET ASSY

**Squawk: 2.1**

Discrepancy:

Fabricate Bracket p/n D212-725-1-923 as per Dart drawing  
D212-725-1 Rev. B

Resolution:

Fabricated Bracket p/n D212-725-1-923 as per Dart drawing  
D212-725-1 Rev. B made from .035 304 SS -PO-001456

2.1 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81      Signature: Colin Gould on 5/7/2008

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*